

Actual Situation of Lead Free Soldering for GMC

November 10th, 2008

All following GMC capacitors, with manufacturing code WD (December 2008) and later, are capable to fulfil the recommended reflow soldering profile for lead free process presented at end of this document.

Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code	Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code
		B	H					B	H		
50 VDC/30 VAC						CHIP LENGTH 12.7 MM CODE 5045					
CHIP LENGTH 5.7 MM CODE 2220						CHIP LENGTH 16.5 MM CODE 6560					
0.0010	J31	5.0	2.5	40	GMC5.7 102K50J31 TR12	1.5	B31	11.5	6.5	8	GMC12.7 155K50B31 TR24
0.0012	J31	5.0	2.5	40	GMC5.7 122K50J31 TR12	1.8	B31	11.5	6.5	8	GMC12.7 185K50B31 TR24
0.0015	J31	5.0	2.5	40	GMC5.7 152K50J31 TR12	2.2	B31	11.5	6.5	8	GMC12.7 225K50B31 TR24
0.0018	J31	5.0	2.5	40	GMC5.7 182K50J31 TR12	2.7	B31	11.5	6.5	8	GMC12.7 275K50B31 TR24
0.0022	J31	5.0	2.5	40	GMC5.7 222K50J31 TR12	3.0	B31	11.5	6.5	8	GMC12.7 305K50B31 TR24
0.0027	J31	5.0	2.5	40	GMC5.7 272K50J31 TR12	CHIP LENGTH 63 VDC/40 VAC					
0.0033	J31	5.0	2.5	40	GMC5.7 332K50J31 TR12	CHIP LENGTH 7.3 MM CODE 2824					
0.0039	J31	5.0	2.5	40	GMC5.7 392K50J31 TR12	0.0010	K31	6.0	2.5	50	GMC7.3 102K63K31 TR12
0.0047	J31	5.0	2.5	40	GMC5.7 472K50J31 TR12	0.0012	K31	6.0	2.5	50	GMC7.3 122K63K31 TR12
0.0056	J31	5.0	2.5	40	GMC5.7 562K50J31 TR12	0.0015	K31	6.0	2.5	50	GMC7.3 152K63K31 TR12
0.0068	J31	5.0	2.5	40	GMC5.7 682K50J31 TR12	0.0018	K31	6.0	2.5	50	GMC7.3 182K63K31 TR12
0.0082	J31	5.0	2.5	40	GMC5.7 822K50J31 TR12	0.0022	K31	6.0	2.5	50	GMC7.3 222K63K31 TR12
0.010	J31	5.0	2.5	40	GMC5.7 103K50J31 TR12	0.0027	K31	6.0	2.5	50	GMC7.3 272K63K31 TR12
0.012	J31	5.0	2.5	40	GMC5.7 123K50J31 TR12	0.0033	K31	6.0	2.5	50	GMC7.3 332K63K31 TR12
0.015	J31	5.0	2.5	30	GMC5.7 153K50J31 TR12	0.0039	K31	6.0	2.5	50	GMC7.3 392K63K31 TR12
0.018	J31	5.0	2.5	30	GMC5.7 183K50J31 TR12	0.0047	K31	6.0	2.5	50	GMC7.3 472K63K31 TR12
0.022	J31	5.0	2.5	30	GMC5.7 223K50J31 TR12	0.0056	K31	6.0	2.5	50	GMC7.3 562K63K31 TR12
0.027	J31	5.0	2.5	30	GMC5.7 273K50J31 TR12	0.0068	K31	6.0	2.5	40	GMC7.3 682K63K31 TR12
0.033	J31	5.0	2.5	20	GMC5.7 333K50J31 TR12	0.0082	K31	6.0	2.5	40	GMC7.3 822K63K31 TR12
0.039	J31	5.0	2.5	20	GMC5.7 393K50J31 TR12	0.010	K31	6.0	2.5	40	GMC7.3 103K63K31 TR12
0.047	J31	5.0	2.5	20	GMC5.7 473K50J31 TR12	0.012	K31	6.0	2.5	40	GMC7.3 123K63K31 TR12
0.056	J31	5.0	2.5	20	GMC5.7 563K50J31 TR12	0.015	K31	6.0	2.5	40	GMC7.3 153K63K31 TR12
0.068	J31	5.0	2.5	20	GMC5.7 683K50J31 TR12	0.018	K31	6.0	2.5	40	GMC7.3 183K63K31 TR12
0.082	J31	5.0	2.5	20	GMC5.7 823K50J31 TR12	0.022	K31	6.0	2.5	30	GMC7.3 223K63K31 TR12
0.10	J31	5.0	2.5	20	GMC5.7 104K50J31 TR12	0.027	K31	6.0	2.5	30	GMC7.3 273K63K31 TR12
0.12	J33	5.0	3.0	20	GMC5.7 124K50J33 TR12	0.033	K31	6.0	2.5	30	GMC7.3 333K63K31 TR12
0.15	J35	5.0	4.0	20	GMC5.7 154K50J35 TR12	0.039	K31	6.0	2.5	30	GMC7.3 393K63K31 TR12
0.18	J35	5.0	4.0	20	GMC5.7 184K50J35 TR12	0.047	K31	6.0	2.5	30	GMC7.3 473K63K31 TR12
CHIP LENGTH 10.2 MM CODE 4036						0.056	K31	6.0	2.5	30	GMC7.3 563K63K31 TR12
0.022	A31	9.1	5.5	40	GMC10.2 223K50A31 TR16	0.068	K31	6.0	2.5	20	GMC7.3 683K63K31 TR12
0.027	A31	9.1	5.5	40	GMC10.2 273K50A31 TR16	0.082	K31	6.0	2.5	20	GMC7.3 823K63K31 TR12
0.033	A31	9.1	5.5	40	GMC10.2 333K50A31 TR16	0.10	K31	6.0	2.5	20	GMC7.3 104K63K31 TR12
0.039	A31	9.1	5.5	40	GMC10.2 393K50A31 TR16	0.12	K31	6.0	2.5	20	GMC7.3 124K63K31 TR12
0.047	A31	9.1	5.5	30	GMC10.2 473K50A31 TR16	0.15	K31	6.0	2.5	20	GMC7.3 154K63K31 TR12
0.056	A31	9.1	5.5	30	GMC10.2 563K50A31 TR16	0.18	K33	6.0	3.0	20	GMC7.3 184K63K33 TR12
0.068	A31	9.1	5.5	30	GMC10.2 683K50A31 TR16	0.22	K33	6.0	3.0	20	GMC7.3 224K63K33 TR12
0.082	A31	9.1	5.5	30	GMC10.2 823K50A31 TR16	0.27	K35	6.0	3.5	20	GMC7.3 274K63K35 TR12
0.10	A31	9.1	5.5	30	GMC10.2 104K50A31 TR16	0.33	K35	6.0	3.5	20	GMC7.3 334K63K35 TR12
0.12	A31	9.1	5.5	30	GMC10.2 124K50A31 TR16	0.39	K37	6.0	4.5	20	GMC7.3 394K63K37 TR12
0.15	A31	9.1	5.5	20	GMC10.2 154K50A31 TR16	CHIP LENGTH 10.2 MM CODE 4036					
0.18	A31	9.1	5.5	20	GMC10.2 184K50A31 TR16	0.022	A31	9.1	5.5	40	GMC10.2 223K63A31 TR16
0.22	A31	9.1	5.5	20	GMC10.2 224K50A31 TR16	0.027	A31	9.1	5.5	40	GMC10.2 273K63A31 TR16
0.27	A31	9.1	5.5	20	GMC10.2 274K50A31 TR16	0.033	A31	9.1	5.5	40	GMC10.2 333K63A31 TR16
0.33	A31	9.1	5.5	20	GMC10.2 334K50A31 TR16	0.039	A31	9.1	5.5	40	GMC10.2 393K63A31 TR16
0.39	A31	9.1	5.5	10	GMC10.2 394K50A31 TR16	0.047	A31	9.1	5.5	30	GMC10.2 473K63A31 TR16
0.47	A31	9.1	5.5	10	GMC10.2 474K50A31 TR16	0.056	A31	9.1	5.5	30	GMC10.2 563K63A31 TR16
0.56	A31	9.1	5.5	10	GMC10.2 564K50A31 TR16						
0.68	A31	9.1	5.5	10	GMC10.2 684K50A31 TR16						
0.82	A31	9.1	5.5	10	GMC10.2 824K50A31 TR16						
1.0	A31	9.1	5.5	10	GMC10.2 105K50A31 TR16						
1.2	A31	9.1	5.5	10	GMC10.2 125K50A31 TR16						

Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code
		B	H		

63 VDC/40 VAC

CHIP LENGTH 10.2 MM CODE 4036

0.068	A31	9.1	5.5	30	GMC10.2 683K63A31 TR16
0.082	A31	9.1	5.5	30	GMC10.2 823K63A31 TR16
0.10	A31	9.1	5.5	30	GMC10.2 104K63A31 TR16
0.12	A31	9.1	5.5	30	GMC10.2 124K63A31 TR16
0.15	A31	9.1	5.5	20	GMC10.2 154K63A31 TR16
0.18	A31	9.1	5.5	20	GMC10.2 184K63A31 TR16
0.22	A31	9.1	5.5	20	GMC10.2 224K63A31 TR16
0.27	A31	9.1	5.5	20	GMC10.2 274K63A31 TR16
0.33	A31	9.1	5.5	20	GMC10.2 334K63A31 TR16
0.39	A31	9.1	5.5	10	GMC10.2 394K63A31 TR16
0.47	A31	9.1	5.5	10	GMC10.2 474K63A31 TR16
0.56	A31	9.1	5.5	10	GMC10.2 564K63A31 TR16
0.68	A31	9.1	5.5	10	GMC10.2 684K63A31 TR16
0.82	A31	9.1	5.5	10	GMC10.2 824K63A31 TR16

CHIP LENGTH 12.7 MM CODE 5045

1.0	B31	11.5	6.5	8	GMC12.7 105K63B31 TR24
1.2	B31	11.5	6.5	8	GMC12.7 125K63B31 TR24
1.5	B31	11.5	6.5	8	GMC12.7 155K63B31 TR24

CHIP LENGTH 16.5 MM CODE 6560

1.8	C31	15.0	7.0	5	GMC16.5 185K63C31 TR24
2.2	C31	15.0	7.0	5	GMC16.5 225K63C31 TR24
2.7	C31	15.0	7.0	5	GMC16.5 275K63C31 TR24
3.3	C31	15.0	7.0	5	GMC16.5 335K63C31 TR24
3.9	C31	15.0	7.0	5	GMC16.5 395K63C31 TR24
4.7	C31	15.0	7.0	5	GMC16.5 475K63C31 TR24

100 VDC/63 VAC

CHIP LENGTH 5.7 MM CODE 2220

0.0010	J31	5.0	2.5	40	GMC5.7 102K100J31 TR12
0.0012	J31	5.0	2.5	40	GMC5.7 122K100J31 TR12
0.0015	J31	5.0	2.5	40	GMC5.7 152K100J31 TR12
0.0018	J31	5.0	2.5	40	GMC5.7 182K100J31 TR12
0.0022	J31	5.0	2.5	40	GMC5.7 222K100J31 TR12
0.0027	J31	5.0	2.5	40	GMC5.7 272K100J31 TR12
0.0033	J31	5.0	2.5	40	GMC5.7 332K100J31 TR12
0.0039	J31	5.0	2.5	40	GMC5.7 392K100J31 TR12
0.0047	J31	5.0	2.5	40	GMC5.7 472K100J31 TR12
0.0056	J31	5.0	2.5	40	GMC5.7 562K100J31 TR12
0.0068	J31	5.0	2.5	40	GMC5.7 682K100J31 TR12
0.0082	J31	5.0	2.5	40	GMC5.7 822K100J31 TR12
0.010	J31	5.0	2.5	40	GMC5.7 103K100J31 TR12
0.012	J31	5.0	2.5	40	GMC5.7 123K100J31 TR12
0.015	J31	5.0	2.5	30	GMC5.7 153K100J31 TR12
0.018	J31	5.0	2.5	30	GMC5.7 183K100J31 TR12
0.022	J31	5.0	2.5	30	GMC5.7 223K100J31 TR12
0.027	J33	5.0	3.0	30	GMC5.7 273K100J33 TR12
0.033	J33	5.0	3.0	30	GMC5.7 333K100J33 TR12
0.039	J35	5.0	4.0	30	GMC5.7 393K100J35 TR12
0.047	J35	5.0	4.0	30	GMC5.7 473K100J35 TR12

CHIP LENGTH 7.3 MM CODE 2824

0.0010	K31	6.0	2.5	50	GMC7.3 102K100K31 TR12
0.0012	K31	6.0	2.5	50	GMC7.3 122K100K31 TR12
0.0015	K31	6.0	2.5	50	GMC7.3 152K100K31 TR12
0.0018	K31	6.0	2.5	50	GMC7.3 182K100K31 TR12
0.0022	K31	6.0	2.5	50	GMC7.3 222K100K31 TR12
0.0027	K31	6.0	2.5	50	GMC7.3 272K100K31 TR12
0.0033	K31	6.0	2.5	50	GMC7.3 332K100K31 TR12
0.0039	K31	6.0	2.5	50	GMC7.3 392K100K31 TR12

Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code
		B	H		

100 VDC/63 VAC

CHIP LENGTH 7.3 MM CODE 2824

0.0047	K31	6.0	2.5	50	GMC7.3 472K100K31 TR12
0.0056	K31	6.0	2.5	50	GMC7.3 562K100K31 TR12
0.0068	K31	6.0	2.5	40	GMC7.3 682K100K31 TR12
0.0082	K31	6.0	2.5	40	GMC7.3 822K100K31 TR12
0.010	K31	6.0	2.5	40	GMC7.3 103K100K31 TR12
0.012	K31	6.0	2.5	40	GMC7.3 123K100K31 TR12
0.015	K31	6.0	2.5	40	GMC7.3 153K100K31 TR12
0.018	K31	6.0	2.5	40	GMC7.3 183K100K31 TR12
0.022	K31	6.0	2.5	30	GMC7.3 223K100K31 TR12
0.027	K31	6.0	2.5	30	GMC7.3 273K100K31 TR12
0.033	K31	6.0	2.5	30	GMC7.3 333K100K31 TR12
0.039	K31	6.0	2.5	30	GMC7.3 393K100K31 TR12
0.047	K31	6.0	2.5	30	GMC7.3 473K100K31 TR12
0.056	K33	6.0	3.0	30	GMC7.3 563K100K33 TR12
0.068	K35	6.0	3.5	30	GMC7.3 683K100K35 TR12
0.082	K35	6.0	3.5	30	GMC7.3 823K100K35 TR12
0.10	K37	6.0	4.5	30	GMC7.3 104K100K37 TR12

CHIP LENGTH 10.2 MM CODE 4036

0.022	A31	9.1	5.5	40	GMC10.2 223K100A31 TR16
0.027	A31	9.1	5.5	40	GMC10.2 273K100A31 TR16
0.033	A31	9.1	5.5	40	GMC10.2 333K100A31 TR16
0.039	A31	9.1	5.5	40	GMC10.2 393K100A31 TR16
0.047	A31	9.1	5.5	30	GMC10.2 473K100A31 TR16
0.056	A31	9.1	5.5	30	GMC10.2 563K100A31 TR16
0.068	A31	9.1	5.5	30	GMC10.2 683K100A31 TR16
0.082	A31	9.1	5.5	30	GMC10.2 823K100A31 TR16
0.10	A31	9.1	5.5	30	GMC10.2 104K100A31 TR16
0.12	A31	9.1	5.5	30	GMC10.2 124K100A31 TR16
0.15	A31	9.1	5.5	20	GMC10.2 154K100A31 TR16
0.18	A31	9.1	5.5	20	GMC10.2 184K100A31 TR16
0.22	A31	9.1	5.5	20	GMC10.2 224K100A31 TR16
0.27	A31	9.1	5.5	20	GMC10.2 274K100A31 TR16
0.33	A31	9.1	5.5	20	GMC10.2 334K100A31 TR16

CHIP LENGTH 12.7 MM CODE 5045

0.39	B31	11.5	6.5	12	GMC12.7 394K100B31 TR24
0.47	B31	11.5	6.5	12	GMC12.7 474K100B31 TR24
0.56	B31	11.5	6.5	12	GMC12.7 564K100B31 TR24
0.68	B31	11.5	6.5	12	GMC12.7 684K100B31 TR24

CHIP LENGTH 16.5 MM CODE 6560

0.82	C31	15.0	7.0	8	GMC16.5 824K100C31 TR24
1.0	C31	15.0	7.0	8	GMC16.5 105K100C31 TR24
1.2	C31	15.0	7.0	8	GMC16.5 125K100C31 TR24
1.5	C31	15.0	7.0	8	GMC16.5 155K100C31 TR24
1.8	C31	15.0	7.0	8	GMC16.5 185K100C31 TR24
2.2	C31	15.0	7.0	8	GMC16.5 225K100C31 TR24

250 VDC/160 VAC

CHIP LENGTH 7.3 MM CODE 2824

0.0010	K31	6.0	2.5	50	GMC7.3 102K250K31 TR12
0.0012	K31	6.0	2.5	50	GMC7.3 122K250K31 TR12
0.0015	K31	6.0	2.5	50	GMC7.3 152K250K31 TR12
0.0018	K31	6.0	2.5	50	GMC7.3 182K250K31 TR12
0.0022	K31	6.0	2.5	50	GMC7.3 222K250K31 TR12
0.0027	K31	6.0	2.5	50	GMC7.3 272K250K31 TR12
0.0033	K31	6.0	2.5	50	GMC7.3 332K250K31 TR12
0.0039	K31	6.0	2.5	50	GMC7.3 392K250K31 TR12
0.0047	K31	6.0	2.5	50	GMC7.3 472K250K31 TR12

Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code
		B	H		

250 VDC/160 VAC

CHIP LENGTH 7.3 MM CODE 2824

0.0056	K31	6.0	2.5	50	GMC7.3 562K250K31 TR12
0.0068	K31	6.0	2.5	40	GMC7.3 682K250K31 TR12
0.0082	K31	6.0	2.5	40	GMC7.3 822K250K31 TR12
0.010	K31	6.0	2.5	40	GMC7.3 103K250K31 TR12
0.012	K31	6.0	2.5	40	GMC7.3 123K250K31 TR12
0.015	K31	6.0	2.5	40	GMC7.3 153K250K31 TR12
0.018	K33	6.0	3.0	40	GMC7.3 183K250K33 TR12
0.022	K33	6.0	3.0	40	GMC7.3 223K250K33 TR12
0.027	K35	6.0	3.5	40	GMC7.3 273K250K35 TR12
0.033	K37	6.0	4.5	30	GMC7.3 333K250K37 TR12
0.039	K37	6.0	4.5	30	GMC7.3 393K250K37 TR12

CHIP LENGTH 10.2 MM CODE 4036

0.022	A31	9.1	5.5	40	GMC10.2 223K250A31 TR16
0.027	A31	9.1	5.5	40	GMC10.2 273K250A31 TR16
0.033	A31	9.1	5.5	40	GMC10.2 333K250A31 TR16
0.039	A31	9.1	5.5	40	GMC10.2 393K250A31 TR16
0.047	A31	9.1	5.5	30	GMC10.2 473K250A31 TR16
0.056	A31	9.1	5.5	30	GMC10.2 563K250A31 TR16
0.068	A31	9.1	5.5	30	GMC10.2 683K250A31 TR16
0.082	A31	9.1	5.5	30	GMC10.2 823K250A31 TR16
0.10	A31	9.1	5.5	30	GMC10.2 104K250A31 TR16
0.12	A31	9.1	5.5	30	GMC10.2 124K250A31 TR16
0.15	A31	9.1	5.5	30	GMC10.2 154K250A31 TR16

CHIP LENGTH 12.7 MM CODE 5045

0.18	B31	11.5	6.5	20	GMC12.7 184K250B31 TR24
0.22	B31	11.5	6.5	20	GMC12.7 224K250B31 TR24
0.27	B31	11.5	6.5	20	GMC12.7 274K250B31 TR24
0.33	B31	11.5	6.5	20	GMC12.7 334K250B31 TR24

CHIP LENGTH 16.5 MM CODE 6560

0.39	C31	15.0	7.0	12	GMC16.5 394K250C31 TR24
0.47	C31	15.0	7.0	12	GMC16.5 474K250C31 TR24
0.56	C31	15.0	7.0	12	GMC16.5 564K250C31 TR24
0.68	C31	15.0	7.0	12	GMC16.5 684K250C31 TR24

400 VDC/200 VAC

CHIP LENGTH 7.3 MM CODE 2824

0.0010	K31	6.0	2.5	50	GMC7.3 102K400K31 TR12
0.0012	K31	6.0	2.5	50	GMC7.3 122K400K31 TR12
0.0015	K31	6.0	2.5	50	GMC7.3 152K400K31 TR12
0.0018	K31	6.0	2.5	50	GMC7.3 182K400K31 TR12
0.0022	K31	6.0	2.5	50	GMC7.3 222K400K31 TR12
0.0027	K31	6.0	2.5	50	GMC7.3 272K400K31 TR12
0.0033	K31	6.0	2.5	50	GMC7.3 332K400K31 TR12
0.0039	K31	6.0	2.5	50	GMC7.3 392K400K31 TR12
0.0047	K31	6.0	2.5	50	GMC7.3 472K400K31 TR12
0.0056	K31	6.0	2.5	50	GMC7.3 562K400K31 TR12
0.0068	K33	6.0	3.0	50	GMC7.3 682K400K33 TR12
0.0082	K35	6.0	3.5	50	GMC7.3 822K400K35 TR12
0.010	K35	6.0	3.5	50	GMC7.3 103K400K35 TR12
0.012	K35	6.0	3.5	50	GMC7.3 123K400K35 TR12
0.015	K37	6.0	4.5	50	GMC7.3 153K400K37 TR12

Capacitance µF	Size code	Dimensions in mm ±0.2		Max dU/dt V/µs	Article code
		B	H		

400 VDC/200 VAC

CHIP LENGTH 10.2 MM CODE 4036

0.022	A31	9.1	5.5	40	GMC10.2 223K400A31 TR16
0.027	A31	9.1	5.5	40	GMC10.2 273K400A31 TR16
0.033	A31	9.1	5.5	40	GMC10.2 333K400A31 TR16
0.039	A31	9.1	5.5	40	GMC10.2 393K400A31 TR16
0.047	A31	9.1	5.5	40	GMC10.2 473K400A31 TR16

CHIP LENGTH 12.7 MM CODE 5045

0.056	B31	11.5	6.5	30	GMC12.7 563K400B31 TR24
0.068	B31	11.5	6.5	30	GMC12.7 683K400B31 TR24
0.082	B31	11.5	6.5	30	GMC12.7 823K400B31 TR24
0.10	B31	11.5	6.5	30	GMC12.7 104K400B31 TR24

CHIP LENGTH 16.5 MM CODE 6560

0.12	C31	15.0	7.0	20	GMC16.5 124K400C31 TR24
0.15	C31	15.0	7.0	20	GMC16.5 154K400C31 TR24
0.18	C31	15.0	7.0	20	GMC16.5 184K400C31 TR24
0.22	C31	15.0	7.0	20	GMC16.5 224K400C31 TR24
0.27	C31	15.0	7.0	20	GMC16.5 274K400C31 TR24
0.33	C31	15.0	7.0	20	GMC16.5 334K400C31 TR24

630 VDC/300 VAC

CHIP LENGTH 10.2 MM CODE 4036

0.022	A31	9.1	5.5	40	GMC10.2 223K630A31 TR16
0.027	A31	9.1	5.5	40	GMC10.2 273K630A31 TR16

CHIP LENGTH 12.7 MM CODE 5045

0.033	B31	11.5	6.5	30	GMC12.7 333K630B31 TR24
0.039	B31	11.5	6.5	30	GMC12.7 393K630B31 TR24
0.047	B31	11.5	6.5	30	GMC12.7 473K630B31 TR24
0.056	B31	11.5	6.5	30	GMC12.7 563K630B31 TR24
0.068	B31	11.5	6.5	30	GMC12.7 683K630B31 TR24

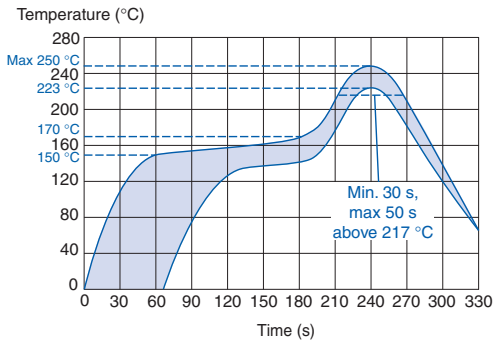
CHIP LENGTH 16.5 MM CODE 6560

0.082	C31	15.0	7.0	20	GMC16.5 823K630C31 TR24
0.10	C31	15.0	7.0	20	GMC16.5 104K630C31 TR24
0.12	C31	15.0	7.0	20	GMC16.5 124K630C31 TR24
0.15	C31	15.0	7.0	20	GMC16.5 154K630C31 TR24

Reflow soldering on the top body surface of the component

Preheating temperature should be less than 170 °C. The time above 217 °C should be less than 50 s. The peak temperature must not exceed 250 °C.

This profile is recommended for convection reflow ovens and IR reflow ovens. If vapour phase reflow oven is used, please consult Evox Rifa.



This recommended reflow soldering profile for lead free soldering is valid for those GMC products listed above, which have manufacturing code WD (December 2008) and later.

For marking of our SMD capacitors, please see page 18 in the Evox Rifa SMD and DIL Film Capacitors catalogue or www.evoxrifa.com/smd_catalog/wound_tech_caps/gen_info_wound_smd.pdf

Exceeding the manufacturer's process recommendations may harm the component and keep the manufacturer not liable for any defect caused by exceeding the recommendations.

According to international standards, the maximum temperature capability shall be measured on the top surface of a component. Any of the international standards do not define how the thermocouple should be fastened on the component. Our recommendation for attaching the thermocouple on the top surface of the component is glueing with high temperature resistant glue.

All updates for SMD capacitors reflow capability will be informed through www.evoxrifa.com.

Additional information available directly from Mr. Matti Niskala, e-mail MattiNiskala@kemet.com, telephone +358 50 387 3205.